



### **HEATING TIME SUMMARY**

PETG 0,5 mm (transparent) – 1'30''

PETG 0,7 mm (transparent) – from 1'30'' to 1'50''

PETG 0,8 mm (transparent) – from 1'40'' to 2'

PETG 1,0 mm (transparent) – 2'

PETG 3,0 mm (transparent) – 5'

POLYSTYRENE 0,5 mm (white) – 1'30/40''

POLYSTYRENE 1,0 mm (white) – from 1'50'' to 2'10''

EVA 2,0 mm (various colours) – from 30'' to 35''

### **USEFUL INFORMATIONS**

The heating time summary has to be considered as a general reference point, in addition to the thickness and to the material being used it is advised to consider the following conditions:

- Temperature of the working area.
- The repeated use of a mould and of the device: working in series can reduce the heating time thanks to a continued exposition to the heat.
  - Possible air currents can interfere with the heating process.
- Features of the mould: sweet shapes do not require overheated materials to obtain good results.
- Detail desired on the finished product: usually a material subjected to a longer heating time allow best results on those parts that need more accuracy.